

CLAIMS

1. A maximum/minimum thermometer comprising an expansion liquid (42) which expands or contracts in response to changes in temperature, a transfer liquid (48) which is moved in response to the expansion or contraction of the expansion liquid and which is substantially immiscible with the expansion liquid, and two indexes (44, 51) capable of being moved through action of the transfer or expansion liquid, wherein the transfer liquid is mercury free.

- 2. The maximum/minimum thermometer according to claim 1 wherein the transfer liquid has a density which is different from that of the expansion liquid.
- 3. The maximum/minimum thermometer according to claim 2 wherein the transfer liquid has a density greater than that of the expansion liquid.
- 4. The maximum/minimum thermometer according to claim 3 wherein the transfer liquid has a density greater than 0.87 g. cm⁻³.
 - 5. The maximum/minimum thermometer according to any preceding claim wherein the transfer liquid remains substantially liquid at least between -30°C and +50°C.

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6. The maximum/minimum thermometer according to any preceding claim wherein the transfer liquid further displays a low thermal expansivity; a low toxicity; and/or is coloured or capable of being coloured.

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7. The maximum/minimum thermometer according to claim 6 wherein the transfer liquid is capable of being coloured by a suitable dye.

8. The maximum/minimum thermometer according to claim 7 wherein the dye is selected from Aniline Blue, Eurocert Green S or water soluble salts of inorganic complex ions such as the copper (II) (tetra-ammoniato) ion or the hexacyanatoferrate ion.

Sub A3> 9. The maximum/minimum thermometer according to any preceding claim wherein the transfer liquid is selected from solutions of inorganic or organometallic compounds; organic liquids; and ionic liquids.

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- 10. The maximum/minimum thermometer according to claim 9 wherein the transfer liquid is a solution comprising inorganic or organometallic compounds of elements found in groups III, IV, V, VI and VII of the periodic table, or mixtures thereof.
- 11. The maximum/minimum thermometer according to claim 10 wherein the compounds are halogen containing

compounds.

- The maximum/minimum thermometer according to claim 9 12. wherein the transfer liquid is a solution comprising ionic compounds.
- The maximum/minimum thermometer according to claim 12 13. wherein the transfer liquid is a solution comprising at least one alkaline earth and/or alkali metal salt.
- The maximum/minimum thermometer according to claim 13 14. wherein the solution is an aqueous solution in which said at least one alkaline earth and/or alkali metal salt is dissolved.
- The maximum/minimum thermometer according to claim 14 15. wherein the aqueous solution comprises an amount of alkaline earth and/or alkali metal salt from between 80% and 400% w/v.
- The maximum/minimum thermometer according to claim 15 16. wherein the alkaline earth or alkali metal salt is selected from halides sulphates, hydroxides, carbonates. chlorates, dichromates, chromates, carboxylates, nitrates, nitrites, phosphates, ammonium compounds or other salts comprising an alkaline earth or alkali metal ion and a cationic species.

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17. The maximum/minimum thermometer according to claim 16 wherein the alkali earth or alkali metal salt is selected from OaI₂, CaBr₂, CsBr, CsF, CsOH, Cs₂SO₄, CH₃COOC₈, KF.2H₂O, HCOOK, KI, KNO₂, RbF, NaClO₄.H₂O, Na₂Cr₂O₇.2H₂O and NaI.2H₂O.

- 18. The maximum/minimum thermometer according to any preceding claim wherein the expansion liquid comprises a hydrocarbon or mixtures of hydrocarbon.
- 19. The maximum/minimum thermometer according to any preceding claim wherein the indexes have a density less than that of the transfer liquid and are able to float at the surface of the transfer liquid.
- 20. The maximum/minimum thermometer according to claim 19 wherein the indexes are in the form of a tube into which has been inserted a piece of ferrous wire.

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- 21. The maximum/minimum thermometer according to claim 19 wherein the indexes are constructed from a plastic material into which has been mixed and/or melted a quantity of magnetic powder such as iron filings, magnetite (Fe₃O4), strontium ferrite, or other magnetic powders.
- 22. A index for use in a maximum/minimum thermometer the index comprising a plastics material into which has

been mixed and/or melted a quantity of a magnetic powder.

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